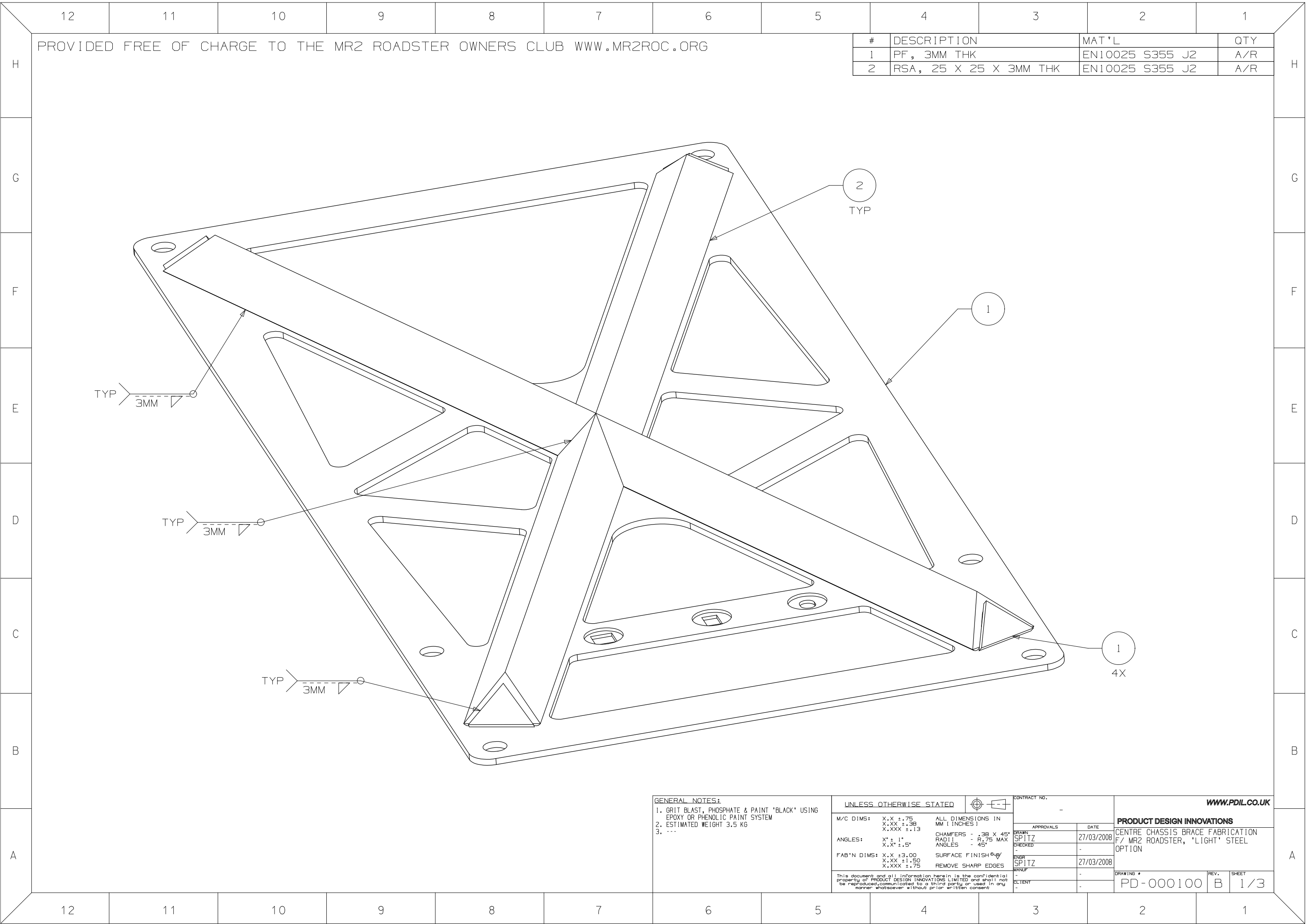
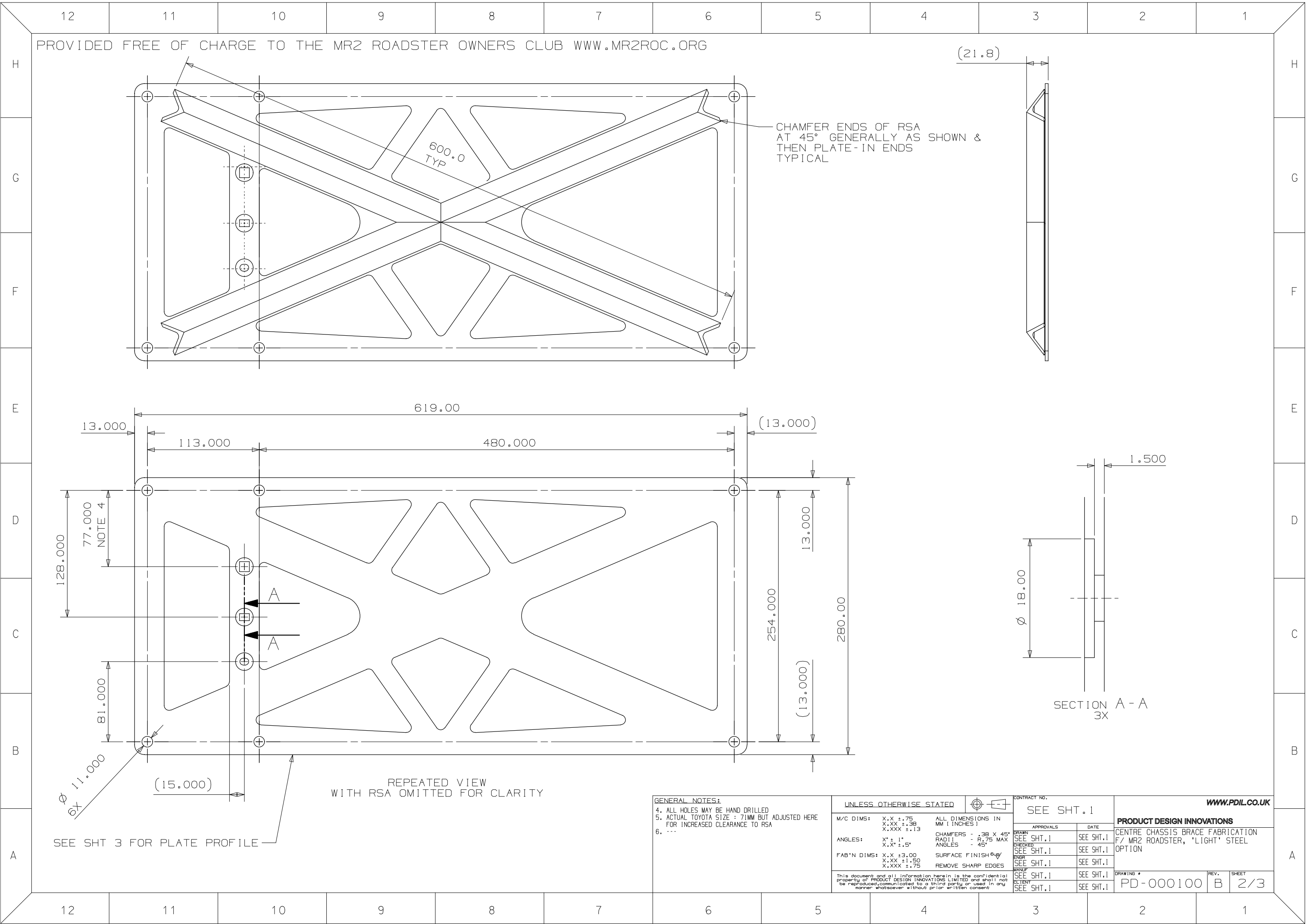




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#	DESCRIPTION	MAT'L	QTY
1	PF, 3MM THK	EN10025 S355 J2	A/R
2	RSA, 25 X 25 X 3MM THK	EN10025 S355 J2	A/R

GENERAL NOTES: 1. GRIT BLAST, PHOSPHATE & PAINT 'BLACK' USING EPOXY OR PHENOLIC PAINT SYSTEM 2. ESTIMATED WEIGHT 3.5 KG 3. ---		UNLESS OTHERWISE STATED				CONTRACT NO. -		WWW.PDIL.CO.UK			
		M/C DIMS: X.X ±.75 X.XX ±.38 X.XXX ±.13		ALL DIMENSIONS IN MM (INCHES) CHAMFERS - .38 X 45° RADII - R.75 MAX ANGLES - 45°		APPROVALS DRAWN SPITZ CHECKED -		DATE 27/03/2008 -		PRODUCT DESIGN INNOVATIONS CENTRE CHASSIS BRACE FABRICATION F/ MR2 ROADSTER, 'LIGHT' STEEL OPTION	
FAB'N DIMS: X.X ±3.00 X.XX ±1.50 X.XXX ±.75		SURFACE FINISH REMOVE SHARP EDGES		ENGR SPITZ		27/03/2008		MANUF -		DRAWING # -	
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						-		-		SHEET 1/3	
								PD-000100		B	
										1/3	



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CHAMFER ENDS OF RSA
AT 45° GENERALLY AS SHOWN &
THEN PLATE-IN ENDS
TYPICAL

600.0
TYP

(21.8)

(13.000)

619.00

480.000

113.000

13.000

280.00

254.000

(13.000)

1.500

Ø 18.00

SECTION A - A
3X

REPEATED VIEW
WITH RSA OMITTED FOR CLARITY

(15.000)

Ø 11.000

77.000
NOTE 4

81.000

SEE SHT 3 FOR PLATE PROFILE

GENERAL NOTES:

- ALL HOLES MAY BE HAND DRILLED
- ACTUAL TOYOTA SIZE = 71MM BUT ADJUSTED HERE FOR INCREASED CLEARANCE TO RSA
-

UNLESS OTHERWISE STATED

M/C DIMS:	X.X ±.75 X.XX ±.38 X.XXX ±.13	ALL DIMENSIONS IN MM (INCHES)
ANGLES:	X° ± 1° X.X° ±.5°	CHAMFERS - .38 X 45° RADII - R.75 MAX ANGLES - 45°
FAB'N DIMS:	X.X ±3.00 X.XX ±1.50 X.XXX ±.75	SURFACE FINISH REMOVE SHARP EDGES

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SEE SHT.1

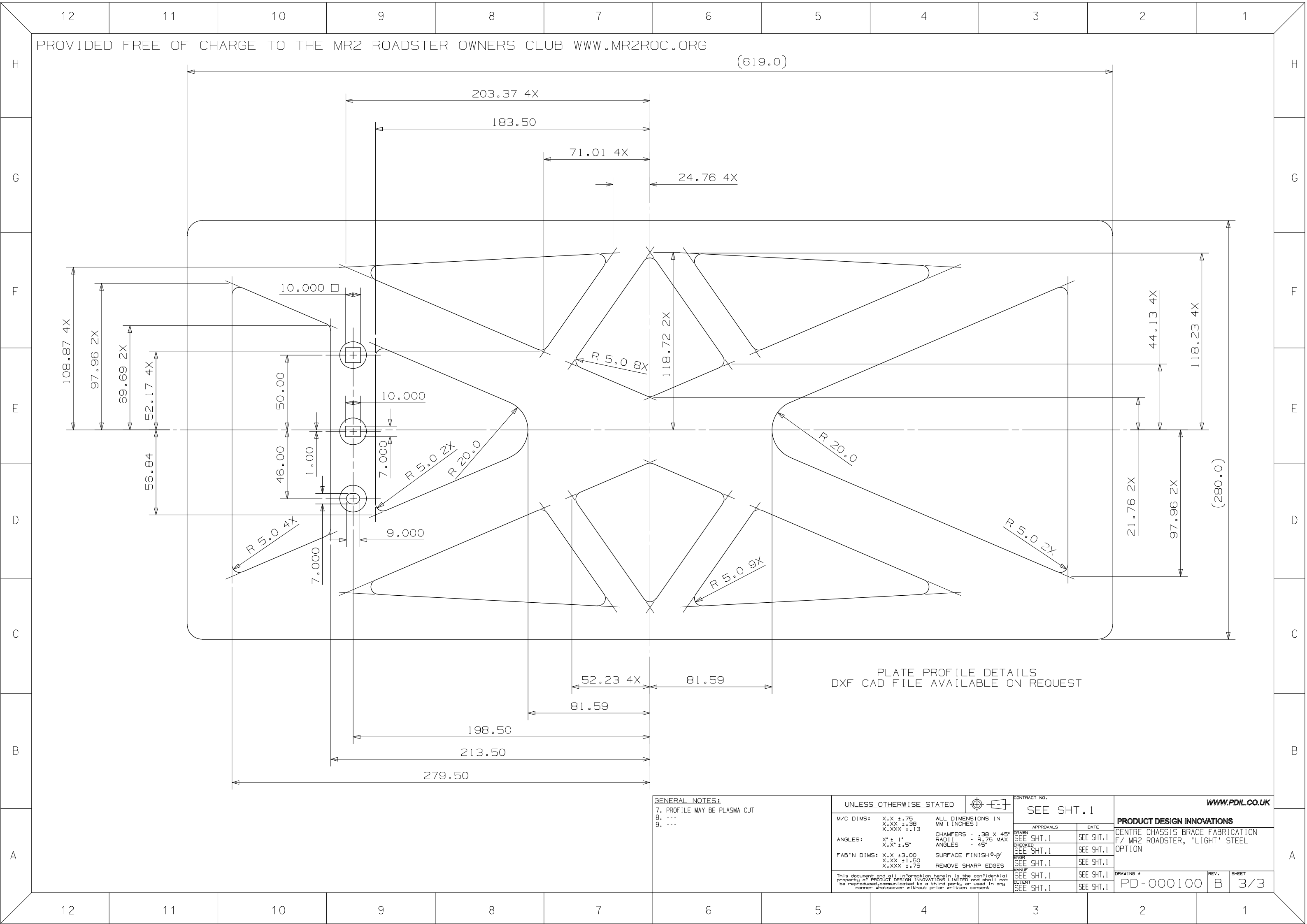
APPROVALS	DATE
DRAWN SEE SHT.1	SEE SHT.1
CHECKED SEE SHT.1	SEE SHT.1
ENDOR SEE SHT.1	SEE SHT.1
MANUF SEE SHT.1	SEE SHT.1
REVIEW SEE SHT.1	SEE SHT.1

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PRODUCT DESIGN INNOVATIONS

CENTRE CHASSIS BRACE FABRICATION
F/ MR2 ROADSTER, 'LIGHT' STEEL
OPTION

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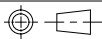
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PLATE PROFILE DETAILS
DXF CAD FILE AVAILABLE ON REQUEST

GENERAL NOTES:

- 7. PROFILE MAY BE PLASMA CUT
- 8. ...
- 9. ...

UNLESS OTHERWISE STATED



M/C DIMS:	X.X ±.75 X.XX ±.38 X.XXX ±.13	ALL DIMENSIONS IN MM (INCHES)
ANGLES:	X° ± 1° X.X° ±.5°	CHAMFERS - .38 X 45° RADII - R.75 MAX ANGLES - 45°
FAB'N DIMS:	X.X ±3.00 X.XX ±1.50 X.XXX ±.75	SURFACE FINISH 60/30 REMOVE SHARP EDGES

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CONTRACT NO.

SEE SHT.1

APPROVALS	DATE
DRAWN SEE SHT.1	SEE SHT.1
CHECKED SEE SHT.1	SEE SHT.1
ENGR SEE SHT.1	SEE SHT.1
MANUF SEE SHT.1	SEE SHT.1
CLIENT SEE SHT.1	SEE SHT.1

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PRODUCT DESIGN INNOVATIONS

CENTRE CHASSIS BRACE FABRICATION
F/ MR2 ROADSTER, 'LIGHT' STEEL
OPTION

DRAWING #	REV.	SHEET
PD-000100	B	3/3